

Resin Type	Shrink inch / inch
Polypropylene -unfilled	0.015" - 0.018"
Polyethylene	0.020" - 0.025"
ABS	0.0035"
HIPS	0.0035"
GPPS	0.0035"
Polycarbonate	0.007"
PC-ABS	0.007"
Acrylic	0.003" - 0.004"
Nylon 6/6 (PA66) - Unfilled	0.020"
Nylon 6/6, 33% short glass	0.0035"
PBT	0.015"
Acetal (POM)	0.020"
Acetal Homopolymer	0.018" - 0.020"
PVC (Rigid)	0.0035"
TPE (Santoprene)	0.014" - 0.018"
Noryl	0.005" - 0.007"
Noryl 30% glass filled	0.001"
TPU	0.007" - 0.010"
Polysulphone	0.007"