

# YOUR DESIGN, BROUGHT TO LIFE IN CHINO... NOT CHINA.

#### ACORN-GENCON® PLASTICS

13818 OAKS AVENUE CHINO, CA 91710 USA (909) 591-8461 ACORN-GENCON.COM INFO@ACORN-GENCON.COM FULL SERVICE

# PLASTIC INJECTION MOLDING



#### **24-HOUR PRODUCTION**

- Fastest turnaround in the industry
- We finish most jobs in a day
- Done right the first time

## PRODUCT ASSEMBLY & PACKAGING

#### **ON-SITE TOOL ROOM**

· Quick and easy fixes and modifications on-site

#### **LOCATION IS KEY**

Located 10 minutes outside Los Angeles County, Acorn-Gencon® is closer to multiple major distribution centers, including Amazon; Walmart; Bed, Bath & Beyond; and more.







#### **DESIGN / ENGINEERING**

- Dedicated staff of experienced project managers.
- 2D & 3D file handling capabilities (AutoCad, ProE, Solidworks).
- Rapid proto-types (3D printing and thermoplastic).
- Mold design review.
- Process and tooling trouble-shooting.

#### **TOOLING SERVICES**

- Full Service toolroom with CNC mill, CNC lathe, machine lathes, surface grinders, mills, welding, to support production.
- Complete project management of both Asian and Domestic tool builds.
- Mainland China mold-making.
- Mold design.
- Mold maintenance programs.
- Mold sampling.
- Preventative maintenance program.

#### MANUFACTURING CAPABILITIES

- 28 injection molding presses, from 55 to 720 tons.
- Process Automation with Yushin 4-axis full servo-robots and Yushin pneumatic pickers.
- Insert molding and co-molding / over-molding.
- Short and long runs.
- Short lead-times.

#### **QUALITY ASSURANCE**

#### ISO 9001:2015 CERTIFICATION.

- Fully equipped Quality Assurance Lab (CMM, RAM Optical).
- SPC capabilities. Capability studies (PCS).
- ANSI/ASQ Z1.4 AQL lot sampling.

#### **SECONDARY OPERATIONS**

- Sub-assembly to complete assembly.
- Ultrasonic welding.
- Hot stamping.
- Retail packaging.
- Part machining.



MACHINE MFG.	CLAMP TONNAGE	BARREL SIZE (OZ)	TIEBAR SPACING (H X V)	PLATEN SIZE (H X V)	DIE HEIGHT MIN.	DIE HEIGHT MAX.	MAXIMUM DAYLIGHT
TOSHIBA ELEC.	720	126	42.5 X 42.5	60.2 X 60.2	17.1	40.0	70.9
VAN DORN	650	80	36.0 X 36.0	53.0 X 53.0	12.0	34.0	53.8
BATTENFELD	500	77.4	31.5 X 31.5	45.67 X 49.40	14.96	32.67	62.2
JSW	500	53.3	31.9 X 31.9	46.3 X 46.3	15	29.5	61
TOSHIBA	500	48	34.2 X 31.8	48.4 X 45.6	11.8	41.34	49.2
JSW	385	48.5	28.7 X 28.7	40.7 X 40.7	12.6	26.4	53.9
JSW	385	34	28.7 X 28.7	40.7 X 40.7	12.6	26.4	53.9
JSW	310	34	24.8 X 24.8	34.7 X 34.7	9.8	20.9	43.3
JSW	310	28.6	24.8 X 24.8	34.7 X 34.7	9.8	20.9	43.3
VAN DORN	300	30	25 X 25	37 X 37	8	25	49
JSW ELEC.	200	9.6	20.9 X 20.9	30.7 X 30.7	8.66	19.69	37
JSW ELEC.	200	9.6	20.9 X 20.9	30.7 X 30.7	8.66	19.69	37
<b>VAN DORN</b>	170	8	20 X 20	29 X 29	6	18	35
JSW	165	7.27	20.1 X 20.1	29.1 X 29.1	8.7	17.7	35
JSW	165	4.3	20.1 X 20.1	29.1 X 29.1	8.7	17.7	35
JSW	165	11.8	20.1 X 20.1	29.1 X 29.1	8.7	17.7	35
VAN DORN	120	8	17 X 17	25 X 25	6	16	30
VAN DORN	120	8	17 X 17	25 X 25	6	16	30
JSW	110	5.6	16.1 X 16.1	24 X 24	7.9	15.7	29.5
JSW ELEC.	95	3.7	14.2 X 14.2	20.9 X 20.9	7.1	13.8	25.6
JSW ELEC.	95	3.7	14.2 X 14.2	20.9 X 20.9	7.1	13.8	25.6
JSW ELEC.	95	3.7	14.2 X 14.2	20.9 X 20.9	7.1	13.8	25.6
JSW	85	4.8	14.2 X 14.2	20.9 X 20.9	7.1	13.8	25.6
JSW	85	4.8	14.2 X 14.2	20.9 X 20.9	7.1	13.8	25.6
JSW	85	4.8	14.2 X 14.2	20.9 X 20.9	7.1	13.8	25.6
JSW	55	2.6	12.2 X 12.2	18.1 X 18.1	6.3	11.8	21.7
TOSHIBA ELEC.	55	1.2	16.1 X 14.2	20.1 X 18.1	5.9	18.5	30.3
TOSHIBA ELEC.	55	.08	16.1 X 14.2	20.1 X 18.1	5.9	18.5	30.3





#### **TESTIMONIAL**

"We are a manufacturer of Torque and Test
Equipment in the City of Industry. In recent years, we
have been working on product improvements with
our electronic tool line. After working with numerous
plastic companies, dealing with issues pertaining to
chemical resistance and ease of manufacturing, we
came across **ACORN-GENCON®**. They helped us
resolve long standing issues and brought in the
necessary expertise to get the job done. Through
them, we eliminated unnecessary sonic welding
and they helped us to transition to more efficient
(practical) materials for laser marking."

#### **KERRY RUCKER**

Director, Materials and Quality Snap-On Specialty Tools

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